

TECHNICAL DATA SHEET

Nobel PU. hardeners

PRODUCT DISCRITION

(NOBEL hardener H) NOBEL Hardeners are polyisocyanate based hardeners for 2K product

Uses

They are especially designed for NOBEL 2K PU paints,

NOBEL clearcoats,

NOBEL 2K Surfacer,

NOBEL 2K sealers

(Having more kind of hardeners means that all painting conditions can be optimized and reliable application can be achieved)



Application

List Of HARDENERS		Mixing Ratio
HARDENER 305	Suitable for SEALER 400 – Refer to the Technical Data Sheet of the base product	2:1
HARDENER 310	Suitable for Surfacers 410 – Refer to the Technical Data Sheet of the base product	2:1
HARDENER 315	Suitable for Clear coat 420 – Refer to the Technical Data Sheet of the base product	2:1
HARDENER 320	Suitable for Clear coat 430 – Refer to the Technical Data Sheet of the base product	1:1
HARDENER 325	Suitable for matt Clear coat 440 – Refer to the Technical Data Sheet of the base product	2:1
HARDENER 330	Suitable for Clear coat 450 – Refer to the Technical Data Sheet of the base product	2:1
HARDENER 335 fast	Suitable for ms Clear coat 2000 – Refer to the Technical Data Sheet of the base product	2:1
HARDENER 340 normal	Suitable for mat ms Clear coat 2100 – Refer to the Technical Data Sheet of the base product	2:1
HARDENER 345 slow	Suitable for ms Clear coat 2200 – Refer to the Technical Data Sheet of the base product	2:1
HARDENER 350 fast	Suitable for HS Clear coat 2300 – Refer to the Technical Data Sheet of the base product	2:1
HARDENER 355 normal	Suitable for mat HS Clear coat 2400 – Refer to the Technical Data Sheet of the base product	2:1
HARDENER 360 slow	Suitable for HS Clear coat 2500 – Refer to the Technical Data Sheet of the base product	2:1

Shelf life

3 years from production date stored in original packaging at normal conditions. And away from direct sunlight and heat

Health and Safety

1. For full Health and Safety information please refer to the Material Safety Data Sheet.
2. Observe the precautionary notices displayed on the container.
3. Good ventilation must be provided in the working environment

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